

### GENERAL NOTES:

1. ALL FASTENERS SHALL BE IN ACCORDANCE WITH THESE DRAWINGS. SPECIFIED ANCHOR EMBED TO BASE MATERIAL SHALL BE BEYOND WALL FINISH OR STUCCO.
2. OPENINGS, BUCKING & BUCKING FASTENERS MUST BE PROPERLY DESIGNED & INSTALLED TO TRANSFER WIND LOADS TO THE STRUCTURE.
3. THESE NON-IMPACT RATED PRODUCT INSTALLATIONS ARE IN ACCORDANCE WITH AND MEET THE REQUIREMENTS OF THE FLORIDA BUILDING CODE (FBC).
4. ALL ANCHORS SECURING PRODUCT FRAMES TO PRESSURE TREATED BUCKS OR WOOD FRAMING SHALL BE CAPABLE OF RESISTING CORROSION CAUSED BY THE PRESSURE TREATING CHEMICALS IN THE WOOD.
5. MATERIALS, INCLUDING BUT NOT LIMITED TO STEEL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF FLORIDA BUILDING CODE CHAPTER 20.
6. TO THE BEST OF OUR KNOWLEDGE, THE PRODUCT SHOWN HEREIN IS CERTIFIED & QUALITY ASSURED BY A FLORIDA STATE APPROVED CERTIFICATION/QA ENTITY & SHALL BE LABELED IN ACCORDANCE WITH THE FBC AND THE FLORIDA DEPARTMENT OF BUSINESS & PROFESSIONAL REGULATION SPECIFICATIONS. PRODUCT ASSEMBLY IS NOT PART OF THIS DRAWING AND SHALL BE IN ACCORDANCE WITH THE MANUFACTURER'S QUALITY ASSURANCE SPECIFICATIONS & TESTING REPORTS.
7. CERTIFICATION OF THESE PRODUCT INSTALLATIONS SHALL BE CONSIDERED VOID IF ANY OF THE FOLLOWING APPLY: 1) PRODUCT IS INSTALLED WITHOUT A BUILDING PERMIT FROM THE APPLICABLE LOCAL BUILDING DEPARTMENT. 2) PRODUCT IS INSTALLED BY ANYONE OTHER THAN A LICENSED CONTRACTOR EXPERIENCED WITH INSTALLATIONS OF THIS TYPE OF PRODUCT. 3) IF CHANGES HAVE OCCURRED TO THE PRODUCT'S CERTIFICATION ENTITY'S CERTIFICATE THAT CAUSE THESE INSTALLATIONS TO BE INCORRECT OR INCONSISTENT WITH WHAT HAS BEEN TESTED.
8. THE LEAST DESIGN PRESSURE SPECIFIED EITHER IN THIS DRAWING OR IN THE PRODUCTS CERTIFICATION SHALL CONTROL FOR THE INSTALLED PRODUCT.
9. THESE DRAWINGS CERTIFY THE PRODUCT INSTALLATION ONLY. WATER PROOFING OF THE INSTALLED PRODUCT IS NOT PART OF THIS INSTALLATION CERTIFICATION. THAT RESPONSIBILITY SHALL BE THAT OF THE MANUFACTURER &/OR INSTALLER.
10. THIS CERTIFICATION IS FOR ANCHORAGE OF THE DOORS ONLY. SILL DRAINAGE IS NOT PART OF THIS CERTIFICATION. ALL SILL DRAINS & THEIR PLACEMENTS SHALL BE AS TESTED AND BE INSTALLED UNDER THE MANUFACTURER'S QUALITY ASSURANCE SPECIFICATIONS.

INSTALLATION EVALUATION IS BASED ON APPLICABLE ANCHOR STANDARDS AND/OR INFORMATION & RESULTS FROM APPLICABLE TEST REPORTS. THE FLORIDA BUILDING CODE VERSION CONSIDERED WITH THE EVALUATION WAS THAT IN FORCE AT THE TIME OF THE EVALUATION. IN THE EVENT OF CODE VERSION CHANGES/UPDATES OR IN THE EVENT THAT NEW OR ADDITIONAL TESTING IS COMPLETED ON THE REFERENCED PRODUCT, PRIOR TO STATING CODE COMPLIANCE WITH THE STATE, THE MANUFACTURER SHALL CONFIRM WITH THE INSTALLATION EVALUATION ENGINEER OF RECORD THAT THE INSTALLATIONS SPECIFIED HERE-IN ARE CURRENT WITH THE THEN CURRENT TESTING, CODE AND APPLICABLE STANDARDS.

### FRAME ANCHOR REQUIREMENTS TABLE

| HEAD FRAME & JAMB SCREWS                             |                                                                  |                  |                       |
|------------------------------------------------------|------------------------------------------------------------------|------------------|-----------------------|
| OPENING TYPE<br>(SUBSTRATE)                          | FRAME TO OPENING FASTENER TYPE                                   | MINIMUM<br>EMBED | MINIMUM<br>EDGE DIST. |
| MIN. 2X_ WOOD FRAME OR BUCK<br>(MIN. GR. 3 & G=0.55) | NO. 10 SMS OR WOOD SCREW                                         | 1 1/4"           | 3/4"                  |
| MIN. 16 GA. 50 KSI METAL STUD                        | NO. 10 GR. 5 SELF TAP/DRILL SCREW                                | FULL             | 1/2"                  |
| MIN. 1/8" THK A36 STEEL                              | NO. 10 GR. 5 SELF TAP/DRILL SCREW                                | FULL             | 1/2"                  |
| MIN. 1/8" THK 6063-T5 ALUM.                          | NO. 10 GR. 5 SELF TAP/DRILL SCREW                                | FULL             | 1/2"                  |
| MIN. C-90 GROUT FILLED CMU                           | (1) 1/4" CONCRETE SCREW                                          | 1 1/2"           | 2"                    |
| MIN. 2500 PSI CONCRETE                               | (1) 1/4" CONCRETE SCREW                                          | 1 1/2"           | 2"                    |
| SILL ANCHORS                                         |                                                                  |                  |                       |
| MIN. 2500 PSI CONCRETE                               | MIN. 1/4" 304 S.S. BOLT OR<br>THREADED ROD (EPOXY INTO CONCRETE) | 1 1/4"           | 2"                    |
| POCKET INTERLOCK SCREWS                              |                                                                  |                  |                       |
| MIN. 2X_ WOOD FRAME OR BUCK<br>(MIN. GR. 3 & G=0.55) | NO. 8 SMS OR WOOD SCREW                                          | 1 1/4"           | 5/8"                  |
| MIN. 1/8" THK A36 STEEL                              | NO. 8 GR. 5 SELF TAP/DRILL SCREW                                 | FULL             | 1/2"                  |
| MIN. 1/8" THK 6063-T5 ALUM.                          | NO. 8 GR. 5 SELF TAP/DRILL SCREW                                 | FULL             | 1/2"                  |

(1) CONCRETE SCREWS SHALL BE ELCO ULTRACONS (C.S.), ELCO CRETE-FLEX (S.S.), ITW RAMSET/RED HEAD TAPCONS (C.S. OR S.S.) OR HILTI KWIK-CON II (C.S OR S.S.).

### ELEVATION NOTES:

1. "ACTIVE" TRACKS ARE THOSE IN WHICH THE APPLICABLE INTERLOCKING OR MEETING PANELS ARE POSITIONED.
2. HEAD AND SILL TRACKS MAY VARY IN QUANTITY ACROSS THE DOOR OPENING AND MAY END/STEP AT EACH PANEL INTERLOCKING LOCATION. IT IS ALSO LOEWEN'S OPTION TO HAVE ALL TRACKS RUN CONTINUOUS ACROSS THE DOOR OPENING.
3. THE ELEVATIONS SHOWN IN THIS DRAWING ARE AS REQUIRED TO PROVIDE THE NECESSARY DETAIL FOR INSTALLATION OF ALL DOORS. THEY IN NO WAY IMPLY RESTRICTION TO ANY SPECIFIC ONE OR MULTIPLE CONFIGURATIONS. SEE DOOR APPROVALS SEPARATELY UPLOADED CERTIFIED CONFIGURATION SHEET FOR LIST OF CONFIGURATIONS THAT APPLY TO THESE DOORS AND THEIR INSTALLATIONS.

### ALLOWABLE DESIGN PRESSURE (ALL DOOR CONFIGURATIONS)

+30/-30 PSF

SEE WATER INFILTRATION RESTRICTION  
NOTE FOR CORNER UNITS

**WATER INFILTRATION RESTRICTION NOTE:** WITH CORNER UNITS, WHEN THE JOB REQUIRED POSITIVE DESIGN PRESSURE EXCEEDS +19.0 PSF, THE DOOR UNITS ARE NOT APPROVED FOR USE WHERE WATER INFILTRATION RESISTANCE IS REQUIRED BY THE DOOR UNLESS THE UNITS ARE INSTALLED IN NON-HABITABLE AREAS WHERE THE UNIT & THE AREA ARE DESIGNED TO ACCEPT WATER INFILTRATION OR THE UNITS ARE INSTALLED AT LOCATIONS PROTECTED BY A CANOPY OR OVERHANG WHERE-BY THE OVERHANG(OH) RATIO IS EQUAL TO OR MORE THAN 1.0 PER FBC.

### ANCHOR/SUBSTRATE EVALUATION NOTE:

ALL ANCHORS IN THEIR SPECIFIED SUBSTRATES HAVE BEEN ANALYZED IN ACCORDANCE WITH THEIR APPLICABLE STANDARD(S) AND ARE FOUND TO BE CAPABLE OF SUPPORTING ALL LOADS IMPOSED ON THEM UNDER THE GUIDELINES OF THIS DOCUMENT. ANY SUBSTRATES OR CONDITIONS OUTSIDE OF WHAT IS SHOWN HERE-IN SHALL BE SUBJECT TO JOB SPECIFIC ENGINEER'S REVIEW & CERTIFICATION.

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| DRAWN BY:<br>W.W.S. |                      | CHECKED BY:<br>W.W.S. |    |
| PLOT:<br>1=24       |                      | DATE:<br>05/20/19     |    |
| NO.                 | REVISION DESCRIPTION | DATE                  | BY |
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DRAWING TITLE: FLUSH TRACK NON-IMPACT LIFT & SLIDE DOORS

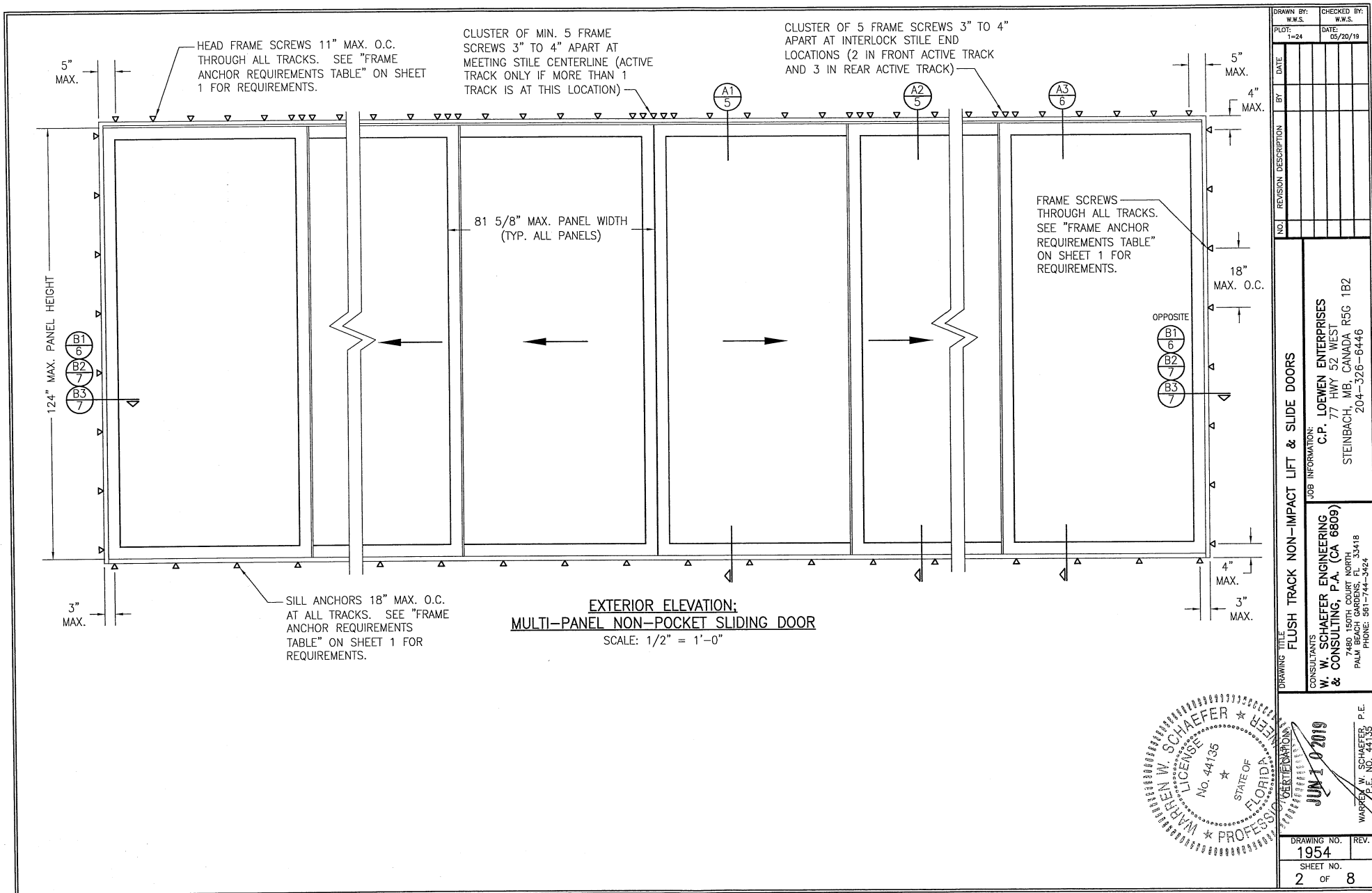
JOB INFORMATION:  
C.P. LOEWEN ENTERPRISES  
77 HWY 52 WEST  
STEINBACH, MB, CANADA R5G 1B2  
204-326-6446

CONSULTANTS:  
W. W. SCHAEFER ENGINEERING  
& CONSULTING, P.A. (CA 6809)  
1501 SOUTH RIVER RD.  
PALM BEACH, FL 33418  
PHONE: 561-744-3424

W. W. SCHAEFER, P.E.  
P.E. NO. 44135

THESE DRAWINGS ARE APPLICABLE ONLY TO THE PRODUCT SPECIFIED. THEY MAY NOT BE USED FOR THE ASSEMBLY AND/OR INSTALLATION OF ANY OTHER PRODUCT NOR MAY THEY BE USED FOR RATIONAL AND/OR LOCAL APPROVAL OF ANY PRODUCT NOT PRODUCED BY THE MANUFACTURER STATED ON THESE DRAWINGS.

DRAWING NO. 1954  
SHEET NO. 1 OF 8

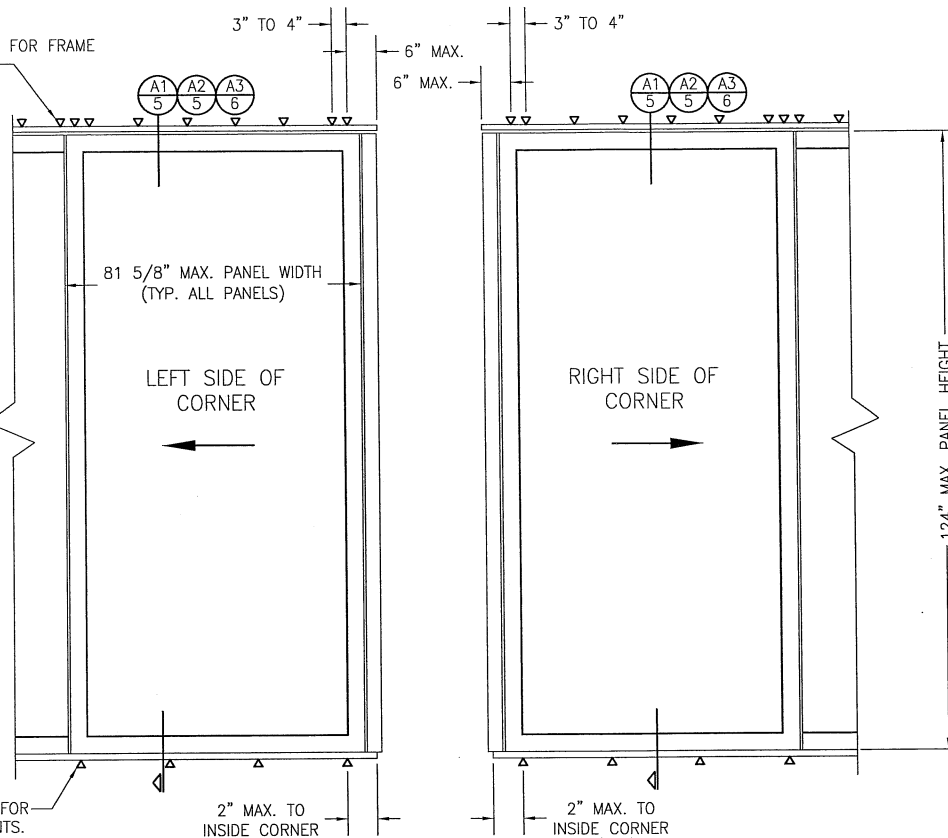


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| DATE                 | 1-24                                      | CHECKED BY | W.W.S.   |
| BY                   |                                           | DATE       | 05/20/19 |
| REVISION DESCRIPTION |                                           |            |          |
| NO.                  |                                           |            |          |
| DRAWING TITLE        | FLUSH TRACK NON-IMPACT LIFT & SLIDE DOORS |            |          |
| CONSULTANTS          | C.P. LOEWEN ENTERPRISES                   |            |          |
|                      | 77 HWY 52 WEST                            |            |          |
|                      | STEINBACH, MB, CANADA R5G 1B2             |            |          |
|                      | 204-326-6446                              |            |          |
|                      | 7480 150TH COURT NORTH                    |            |          |
|                      | PALM BEACH GARDENS, FL 33418              |            |          |
|                      | PHONE: 561-744-3424                       |            |          |
| DRAWING NO.          | 1954                                      | REV.       |          |
| SHEET NO.            | 2                                         | OF         | 8        |



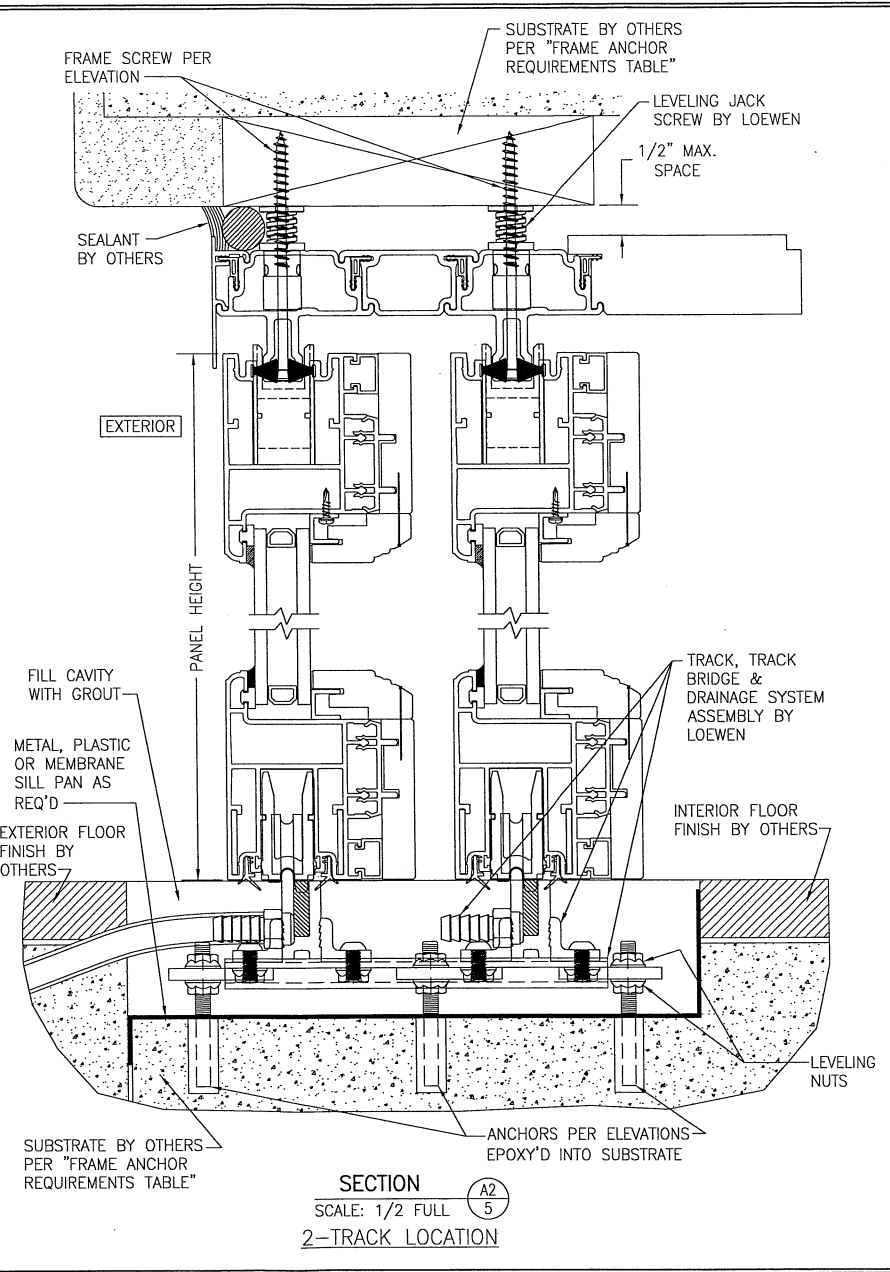
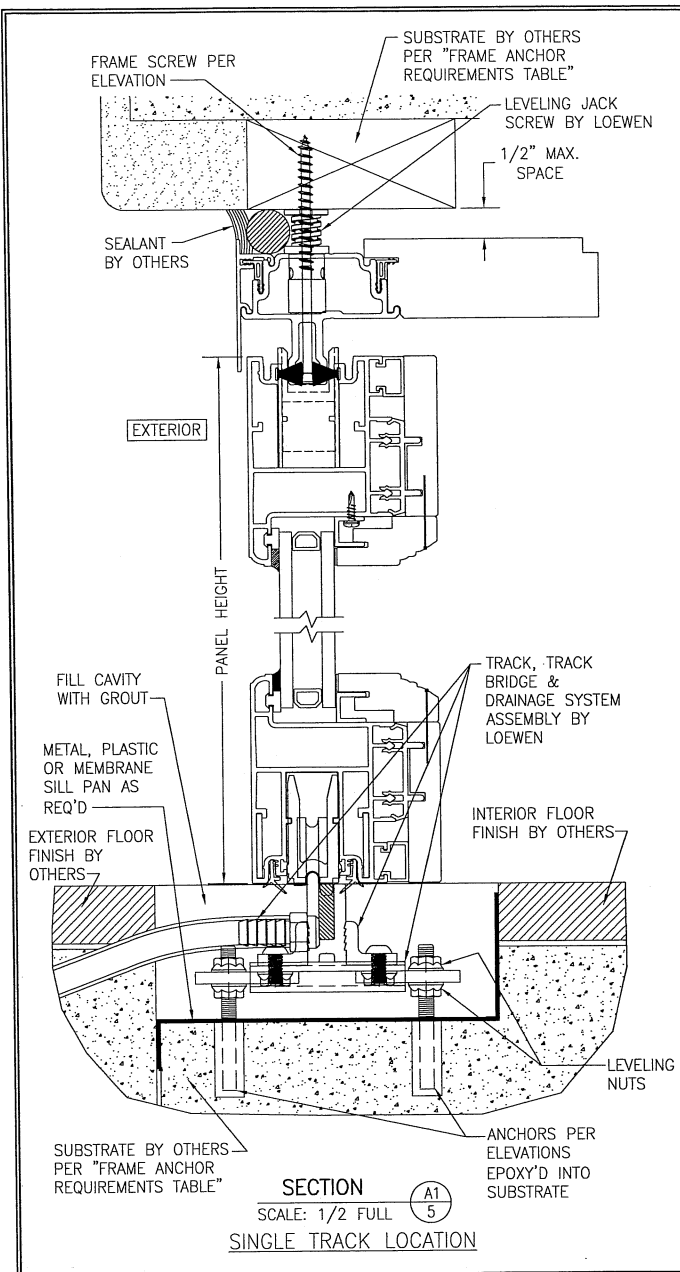
SEE OTHER ELEVATIONS FOR FRAME  
SCREW REQUIREMENTS.

SEE OTHER ELEVATIONS FOR  
SILL SCREW REQUIREMENTS.



EXTERIOR ELEVATION:  
MULTI-PANEL SLIDING DOOR WITH 90 DEGREE CORNER  
SCALE: 1/2" = 1'-0"

|                                                                                                                                                                                                                                                                                                                                                  |          |                                                                                                   |      |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|---------------------------------------------------------------------------------------------------|------|
| DRAWN BY:<br>W.W.S.                                                                                                                                                                                                                                                                                                                              |          | CHECKED BY:<br>W.W.S.                                                                             |      |
| PLOT:<br>1=24                                                                                                                                                                                                                                                                                                                                    |          | DATE:<br>05/20/18                                                                                 |      |
| NO.                                                                                                                                                                                                                                                                                                                                              | REVISION | DESCRIPTION                                                                                       | DATE |
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| DRAWING TITLE: FLUSH TRACK NON-IMPACT LIFT & SLIDE DOORS<br>CONSULTANTS: W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. (CA 6809)<br>7480 150TH COURT NORTH, SUITE 118<br>PALM BEACH GARDENS, FL 33418<br>PHONE: 561-744-3424<br>JOB INFORMATION: C.P. LOEWEN ENTERPRISES<br>C.P. 77 HWY 52 WEST<br>STEINBACH, MB, CANADA R5G 1B2<br>204-326-6446 |          |                                                                                                   |      |
| DRAWING NO. 1954<br>SHEET NO. 4 OF 8                                                                                                                                                                                                                                                                                                             |          | JUN 10 2019<br>WARREN W. SCHAEFER, P.E.<br>No. 44135<br>STATE OF FLORIDA<br>PROFESSIONAL ENGINEER |      |



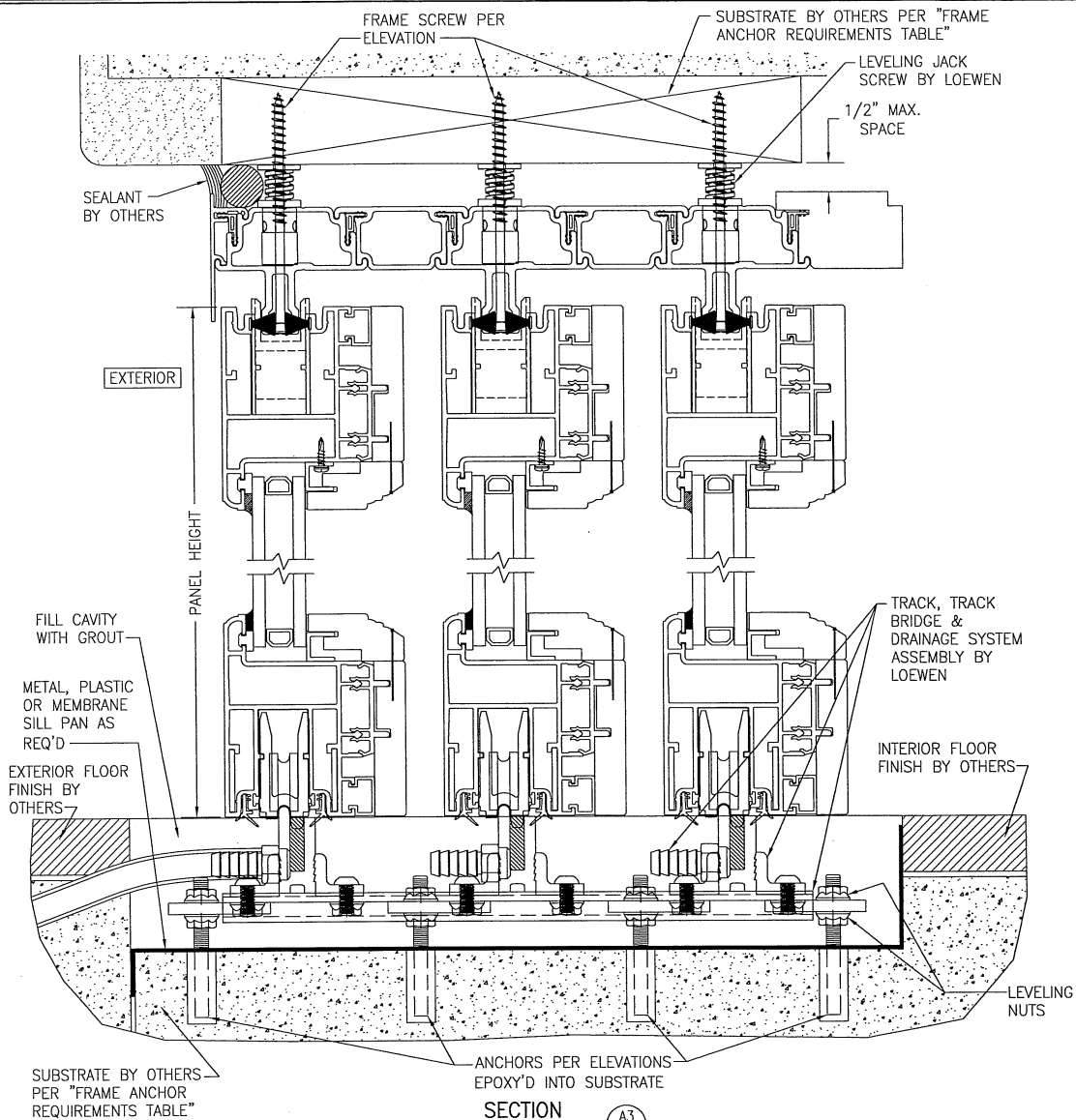
W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. (CA 6809)  
 7480 135TH COURT NORTH  
 PALM BEACH GARDENS, FL 33418  
 PHONE: 561-744-3424

W. W. SCHAEFER, P.E.  
 No. 44135  
 STATE OF FLORIDA  
 LICENSED PROFESSIONAL ENGINEER

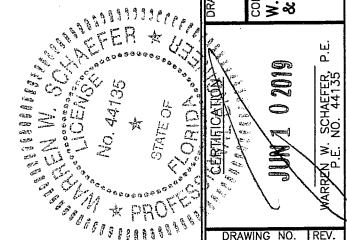
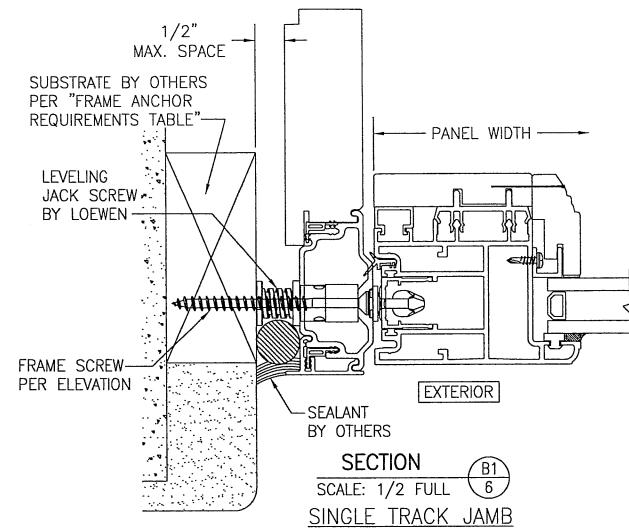
2019

DRAWING NO. 1954  
 SHEET NO. 5 OF 8

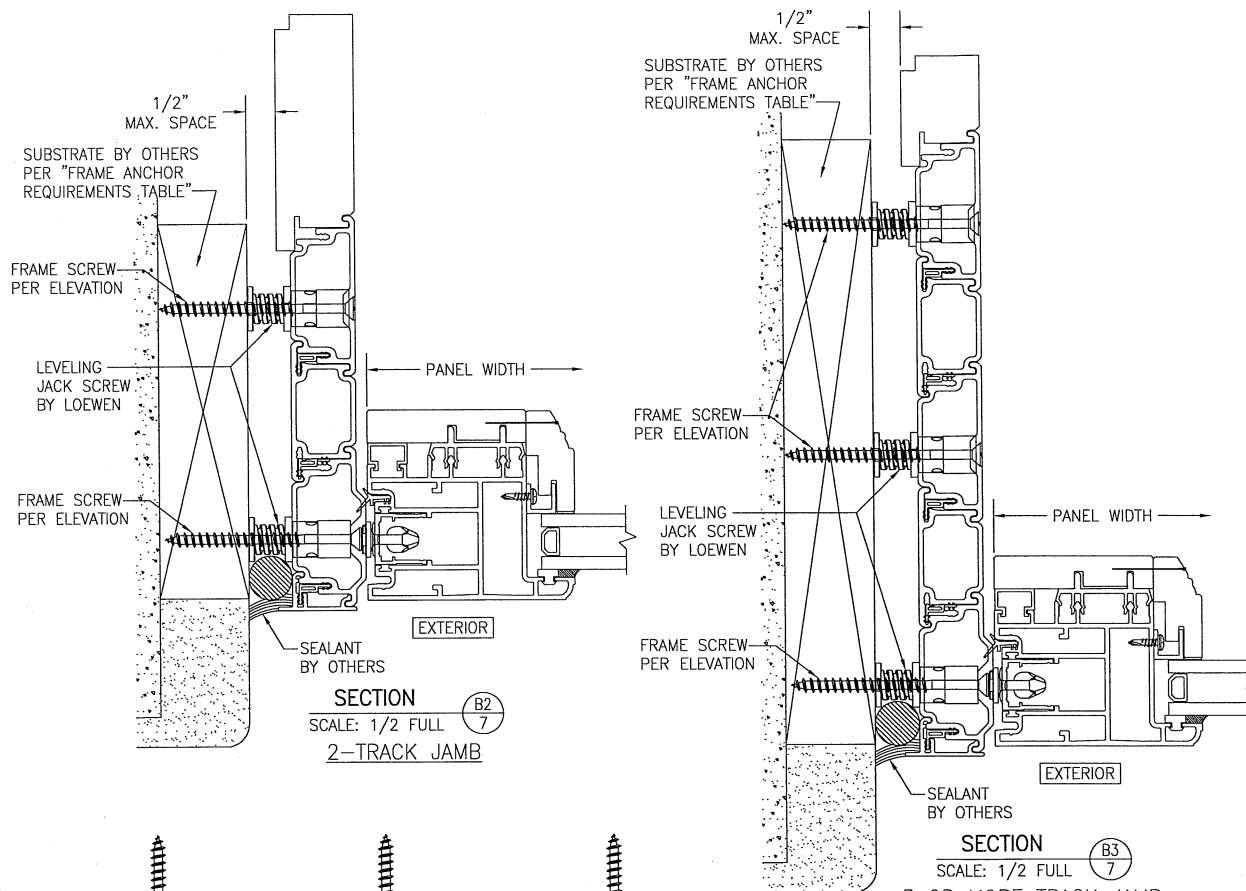
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3 OR MORE TRACK LOCATION  
3-TRACKS SHOWN. MORE THAN 3  
ARE THE SAME WITH ADDED TRACKS.

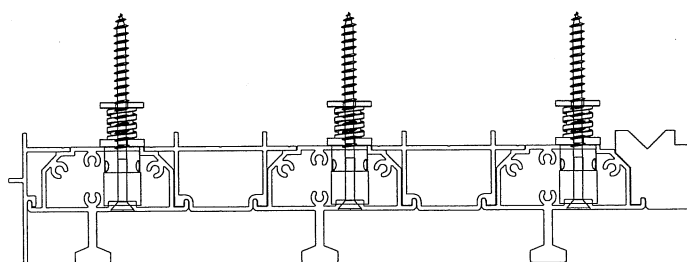


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|----------------------------------------------------------------------|--------------------|
| DRAWN BY: W.W.S.                                                     | CHECKED BY: W.W.S. |
| PLOT: 1=2                                                            | DATE: 05/20/19     |
| DATE                                                                 | BY                 |
| REVISION                                                             | DESCRIPTION        |
| NO.                                                                  |                    |
| DRAWING TITLE: FLUSH TRACK NON-IMPACT LIFT & SLIDE DOORS             |                    |
| MANUFACTURER: C.P. LOEWEN ENTERPRISES                                |                    |
| CONSULTANTS: W. W. SCHAEFER ENGINEERING & CONSULTING, P.A. (CA 6809) |                    |
| 445 SOUTH GOLF COURSE ROAD, SUITE 100, PALM BEACH, FL 33418          |                    |
| PHONE: 561-744-3424                                                  |                    |
| JUN 10 2019                                                          |                    |
| WARREN W. SCHAEFER, P.E.                                             |                    |
| P.E. NO. 44135                                                       |                    |
| DRAWING NO. 1954                                                     | REV.               |
| SHEET NO. 6                                                          | OF 8               |



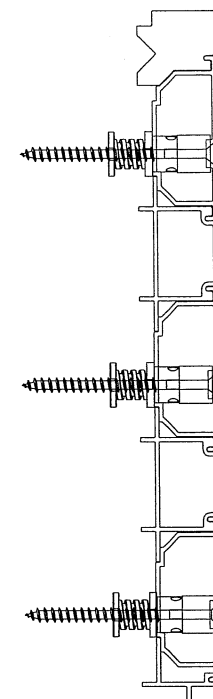
SECTION B2  
SCALE: 1/2 FULL  
2-TRACK JAMB

SECTION B3  
SCALE: 1/2 FULL  
3 OR MORE TRACK JAMB  
3-TRACKS SHOWN. MORE THAN 3  
ARE THE SAME WITH ADDED TRACKS.



ALTERNATE ALUMINUM HEAD FRAME

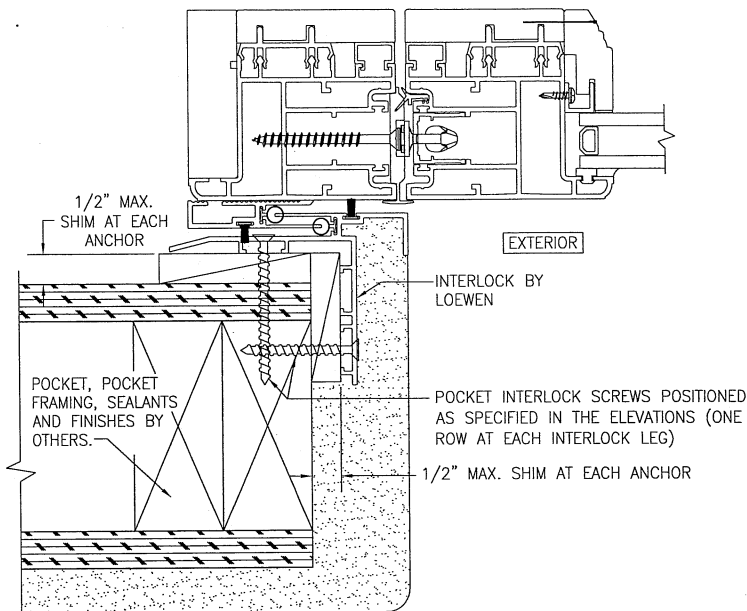
- SEE SECTIONS A1, A2 & A3 FOR INSTALLATION DETAIL NOT SHOWN.
- FIBERGLASS FRAME MEMBERS ARE SHOWN IN SECTIONS A1, A2 & A3. THE ALUMINUM FRAMES ARE AN ALTERNATE AS CERTIFIED THROUGH A WAIVER BY LOEWEN'S PRODUCT CERTIFICATION ENTITY AND ARE INSTALLED THE SAME AS THE FIBERGLASS FRAMES.



ALTERNATE ALUMINUM JAMB

- SEE SECTIONS B1, B2 & B3 FOR INSTALLATION DETAIL NOT SHOWN.
- FIBERGLASS JAMB MEMBERS ARE SHOWN IN SECTIONS B1, B2 & B3. THE ALUMINUM JAMBS ARE AN ALTERNATE AS CERTIFIED THROUGH A WAIVER BY LOEWEN'S PRODUCT CERTIFICATION ENTITY AND ARE INSTALLED THE SAME AS THE FIBERGLASS JAMBS.

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| DRAWN BY:<br>W.W.S.                                                                                                                                                                                                |          | CHECKED BY:<br>W.W.S.                                                                                      |      |
| PLOT:<br>1=2                                                                                                                                                                                                       |          | DATE:<br>05/20/19                                                                                          |      |
| NO.                                                                                                                                                                                                                | REVISION | DESCRIPTION                                                                                                | DATE |
|                                                                                                                                                                                                                    |          |                                                                                                            |      |
| DRAWING TITLE<br>FLUSH TRACK NON-IMPACT LIFT & SLIDE DOORS                                                                                                                                                         |          |                                                                                                            |      |
| CONSULTANTS<br>W. W. SCHAEFER ENGINEERING<br>& CONSULTING, P.A. (CA 6809)<br>7480 150TH COURT NORTH<br>PALM BEACH GARDENS, FL 33418<br>PALM PHONE: 561-744-3426                                                    |          | MANUFACTURER<br>C.P. LOEWEN ENTERPRISES<br>77 HWY 52 WEST<br>STEINBACH, MB, CANADA R5G 1B2<br>204-326-6446 |      |
| <div style="display: flex; justify-content: space-between;"> <div> <p>STATE OF FLORIDA</p> <p>PROFESSIONAL ENGINEER</p> <p>W. W. SCHAEFER</p> <p>No. 44135</p> </div> <div> <p>DATE: JUN 10 2019</p> </div> </div> |          |                                                                                                            |      |
| DRAWING NO.<br>1954                                                                                                                                                                                                |          | REV.<br>8                                                                                                  |      |
| SHEET NO.<br>7                                                                                                                                                                                                     |          | OF                                                                                                         |      |



SECTION  
SCALE: 1/2 FULL

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| DRAWN BY:<br>W.W.S.                                                                                                                                        |                      | CHECKED BY:<br>W.W.S.                                                                                      |      |
| PLOT:<br>1=2                                                                                                                                               |                      | DATE:<br>05/20/18                                                                                          |      |
| NO.                                                                                                                                                        | REVISION DESCRIPTION | BY                                                                                                         | DATE |
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| DRAWING TITLE<br>FLUSH TRACK NON-IMPACT LIFT & SLIDE DOORS                                                                                                 |                      |                                                                                                            |      |
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| DRAFTSMAN<br>WARREN W. SCHAEFER<br>P.E. NO. 44135                                                                                                          |                      | DATE<br>JUN 10 2019                                                                                        |      |
| DRAWING NO.                                                                                                                                                | REV.                 |                                                                                                            |      |
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| SHEET NO.                                                                                                                                                  |                      |                                                                                                            |      |
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